

**§ 467.14**

**40 CFR Ch. I (7–1–07 Edition)**

**SUBPART A**

***Cleaning or Etching Rinse***

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.612	0.251
Cyanide .....	0.404	0.167
Zinc .....	2.031	0.849
Aluminum .....	8.944	4.45

**SUBPART A**

***Cleaning or Etching Scrubber Liquor***

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.851	0.348
Cyanide .....	0.561	0.232
Zinc .....	2.822	1.179
Aluminum .....	12.43	6.186

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984]

**§ 467.14 New source performance standards.**

Any new source subject to this subpart must achieve the following performance standards. The mass of pollutants in the core and ancillary operations' process wastewater shall not exceed the following values:

**SUBPART A**

***Core With an Annealing Furnace Scrubber***

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium .....	0.030	0.0123
Cyanide .....	0.016	0.0065
Zinc .....	0.084	0.0343
Aluminum .....	0.499	0.221
Oil and grease .....	0.817	0.817
Suspended solids .....	1.225	0.980
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

**SUBPART A**

***Core Without an Annealing Furnace Scrubber***

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium .....	0.021	0.0083
Cyanide .....	0.011	0.0044
Zinc .....	0.057	0.023
Aluminum .....	0.338	0.150
Oil and grease .....	0.553	0.553
Suspended solids .....	0.830	0.664
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

**SUBPART A**

***Continuous Sheet Casting Spent Lubricant***

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium .....	0.00073	0.00029
Cyanide .....	0.00039	0.00016
Zinc .....	0.0020	0.00082
Aluminum .....	0.012	0.0053
Oil and grease .....	0.0197	0.019
Suspended solids .....	0.0295	0.022
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

**SUBPART A**

***Solution Heat Treatment Contact Cooling Water***

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium .....	0.76	0.31
Cyanide .....	0.41	0.17
Zinc .....	2.08	0.86
Aluminum .....	12.45	5.52
Oil and grease .....	20.37	20.37
Suspended solids .....	30.56	24.45
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

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### SUBPART A

#### *Cleaning or Etching Bath*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.066	0.027
Cyanide .....	0.036	0.015
Zinc .....	0.183	0.075
Aluminum .....	1.094	0.485
Oil and grease .....	1.79	1.79
Suspended solids .....	2.69	2.15
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

### SUBPART A

#### *Cleaning or Etching Rinse*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.52	0.21
Cyanide .....	0.28	0.11
Zinc .....	1.42	0.59
Aluminum .....	8.50	3.70
Oil and grease .....	13.91	13.91
Suspended solids .....	20.87	16.69
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

### SUBPART A

#### *Cleaning or Etching Scrubber Liquor*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.715	0.29
Cyanide .....	0.387	0.16
Zinc .....	1.97	0.81
Aluminum .....	11.81	5.24
Oil and grease .....	19.33	19.33
Suspended solids .....	29.00	23.20
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984]

### § 467.15 Pretreatment standards for existing sources.

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject

to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources. The mass of wastewater pollutants in aluminum forming process wastewater introduced into a POTW shall not exceed the following values:

### SUBPART A

#### *Core With an Annealing Furnace Scrubber*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium .....	0.036	0.015
Cyanide .....	0.024	0.010
Zinc .....	0.119	0.050
TTO .....	0.057	.....
Oil and grease (alternate monitoring parameter) ...	4.3	2.1

### SUBPART A

#### *Core Without an Annealing Furnace Scrubber*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium .....	0.025	0.010
Cyanide .....	0.016	0.007
Zinc .....	0.081	0.034
TTO .....	0.038	.....
Oil and grease (alternate monitoring parameter) .....	2.9	1.5

### SUBPART A

#### *Continuous Sheet Casting Lubricant*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium .....	0.00086	0.00035
Cyanide .....	0.00057	0.00024
Zinc .....	0.0029	0.0012
TTO .....	0.0014	.....
Oil and grease (alternate monitoring parameter) .....	0.10	0.052